



HD Bumper Installation

1. Remove the Spare Tire to be able to access the bolts connecting the bumper to the Transit.
2. Remove weather seal at the bottom of the rear doors.
3. Remove small screws that hold the plastic cover on top of the stock bumper
4. Remove the 2 push-clips at each end of the stock bumper that connect to the end caps. Retain them as they will be reused.
5. Disconnect the back-up sensors from the stock bumper if you have them.

(It's best to have a helper for this next section)

6. Remove all 16 bolts holding the stock bumper and retain them as they will be reused.
7. The stock bumper can now be pulled rearward off the Transit.
8. Your new **Transit Offroad HD Bumper** can now be installed by sliding it in straight forward.
9. Refasten all 16 stock bolts using **red loctite**® as well as the 4 additional lock-nuts that go on the horizontal bolts closest to the front of the van
10. Reinstall back-up sensors if you have them.
11. Reinstall weather seal at bottom of rear doors
12. Reinstall the 2 push-clips that connect to the bumper endcaps.
13. Reinstall spare tire.

